

#494615

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4cp

#12590

FAST GASKET BLACK can be used on metal, glass, porcelain, ceramics, wood, rubber, and most paint and plastics. As an instant gasket maker, this product replaces a wide range of cork, paper, asbestos, felt and metal gaskets. This product has excellent adhesion characteristics, high chemical resistance and will not sag or shrink. Withstands intermittent temperatures up to 650°F and pressures up to 350 psi. Offers unmatched performance under the most severe operating conditions. Virtually unaffected by chemical deterioration, extreme weather, temperature or aging.

FORMS IN-PLACE GASKETS and SEALS FOR:

Pumps, High Pressure Pipe Joints, Oil and Transmission Pans, Oil and Water Pumps, Valve and Timing Chain Covers, Electric Motors and Electrical Control Boxes, Gear Boxes, Compressors, Machine Covers, Rigid Flange Assemblies, Equipment Housings.

DIRECTIONS: Read Material Safety Data Sheet before using.

1. Surface must be clean, dry and free of oil, tar, dirt and dust for best adhesion.
2. Hold can at 45° angle and apply a continuous bead of 1/16" to 1/8" to the mating surface, encircling all bolt holes.
3. For adhesion to both parts, assemble immediately. One part adhesion, allow 10-15 minutes for bead to skin.
4. Assemble parts, but do not squeeze gasket out by over tightening bolts.
5. Starts to cure immediately, fully cures in 24 hours and reaches optimum strength in 7 days.
6. After sealant is completely cured, for food applications, wash part before use. Excess cured material can be removed by trimming with a sharp blade. Avoid undercutting the seal.

NOT RECOMMENDED FOR USE ON:

Cylinder heads, exhaust manifolds, intake manifolds, carburetors, or parts requiring continuous immersion in gasoline.



After each use, leave a small bead of material, which will form a sealing "plug" for reuse. To use, gently pull "plug" and begin to use material. If plug breaks, leaving the dispensing tip sealed, use a paper clip or other wire object to remove and loosen the remainder of the cured material.

CAUTION: Use with adequate ventilation. Product releases acetic acid (vinegar-like odor) during curing. Contact lens wearers take appropriate precautions. Contents under pressure. Do not puncture or incinerate. Do not store at temperatures above 120°F (49°C). Do not store in automobiles, in direct sunlight or any area with temperatures above 120°F.

FIRST AID: In case of eye contact, immediately flush with water for 15 minutes. CALL A PHYSICIAN IMMEDIATELY. In case of contact with skin, wipe off excess sealant with dry paper towel or cloth, and wash off with soap and water.

CONTAINS: Polymer (CAS#70131-67-8), Silica (CAS#7631-86-9), Methyl Triacetoxysilane (CAS#4253-34-3), Ethyl Triacetoxysilane (CAS#17689-77-9), Carbon Black (CAS#1333-86-4).

For further information consult Material Safety Data Sheet.

MADE IN U.S.A.

To Reorder Call 866-578-4240

Fax: 866-578-4241

Part Number: 145501

Mfg. for: **Algonquin Products Company**

1355 B-1 West Oak Commons Lane
Marietta, GA 30062



FAST GASKET BLACK



*Meets or Exceeds Mil Spec MIL-A-46106
100% Low Volatile R.T.V. Silicone
Meets G.M. and O.E.M. Specifications
Safe to Use On Oxygen Sensor Equipped Vehicles
Remains Permanently Flexible
Temperature Range -60°F to +500°F*

CAUTION:

CONTACT WITH UNCURED SOLVENT CAUSES IRRITATION. CONTENTS UNDER PRESSURE. OUTER CONTAINER IS PRESSURIZED WITH A FLAMMABLE HYDROCARBON PROPELLANT. DO NOT REMOVE RUBBER PLUG. CAREFULLY READ CAUTIONS ON REAR PANEL.

**Net Wt. 8 oz.
(226 grams)**